

High Corrosion Protection Steel Wire Innovative 3E Plating Technology

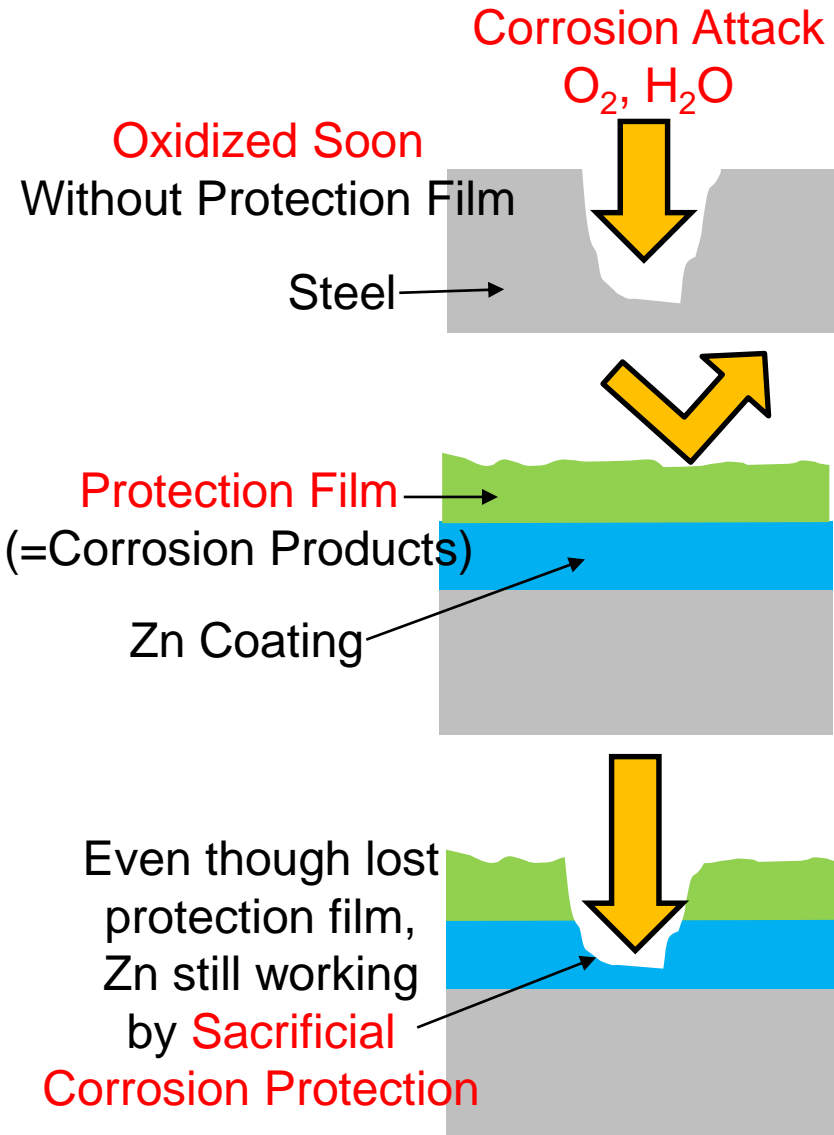
ZinXperior

(Zinc + Superior / International T.M.)
(“Tough Guard Hard” / T.M. in Japan)

Right On The Way
Replacing All the Traditional GSW

- In 2006, 3E Plated Steel Sheet & Plate Released
〔 Applied to Solar Panel, Fence, Wall etc. 〕
- In 2012, Specified JIS G 3323 (2012) :
〔 Hot Dip Zinc-Aluminum-Magnesium Alloy Coated Steel Sheet and Strip 〕
- In 2014, J-witex Developed 3E HC Steel Wire
〔 Hurdled difficulties in process, developed by Collaboration with NSSMC 〕
- In 2016, Technical Papers Released by IEEJ
〔 IEEJ: The Institute of Electrical Engineers Japan 〕
- In 2017, Press Release with NSSMC
〔 Trademark “Tough Guard Hard” in Japan 〕

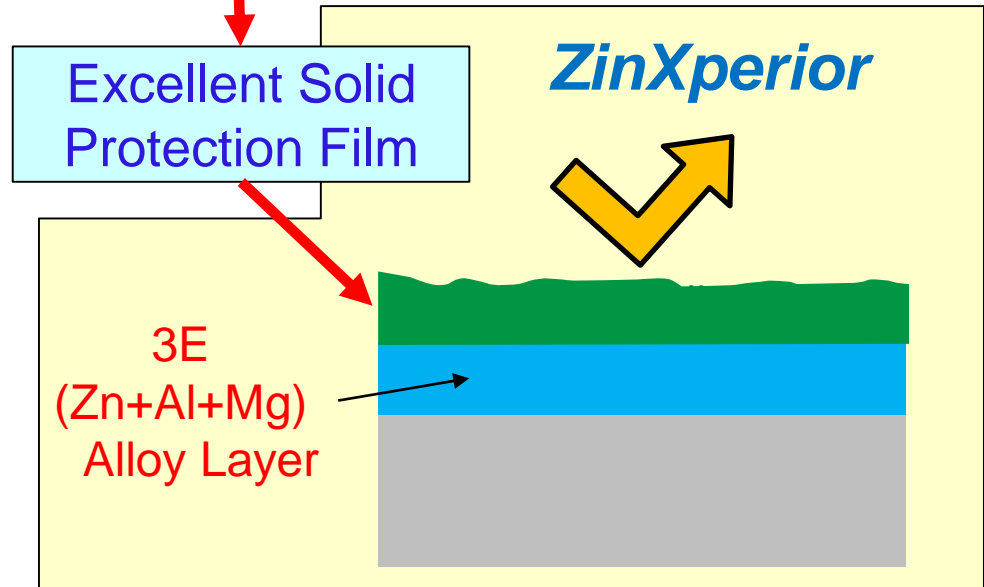
What is ZinXperior?



Protection Film = Corrosion Products

$Cl^- CO_3^{2-}$ In the environment
Reacted \Rightarrow Basic Zinc Chloride,
Basic Zinc Carbonate, etc.

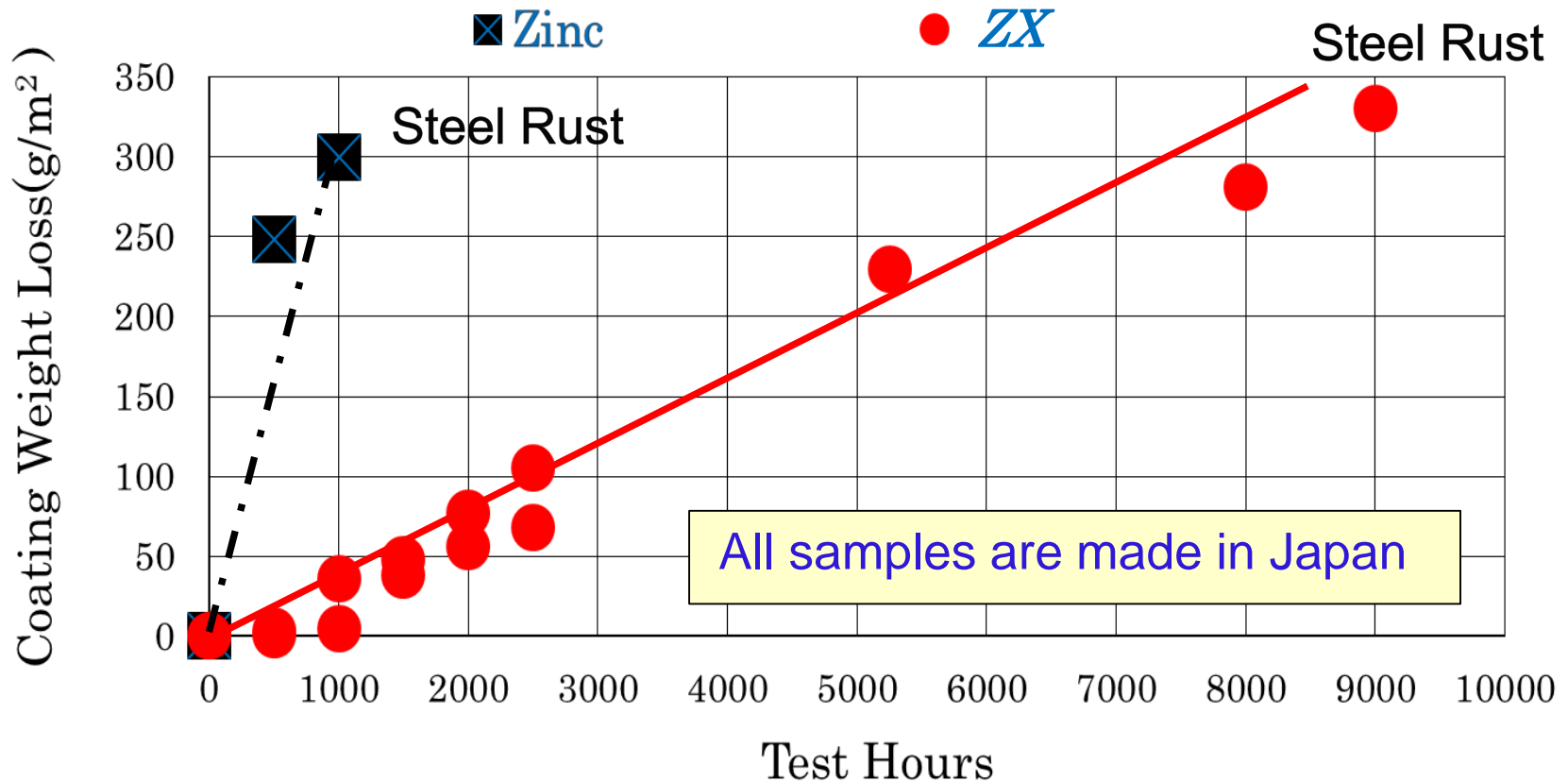
+Mg \Rightarrow Make Corrosion Products Solid
The more solid, The more protective!



Corrosion Protection by Indoor Test

According to NSST (Neutral Salt Spray Test) 【 Wire Dia. 2.6mm】

ZinXperior(ZX) > Normal Zinc : 8 times longer life

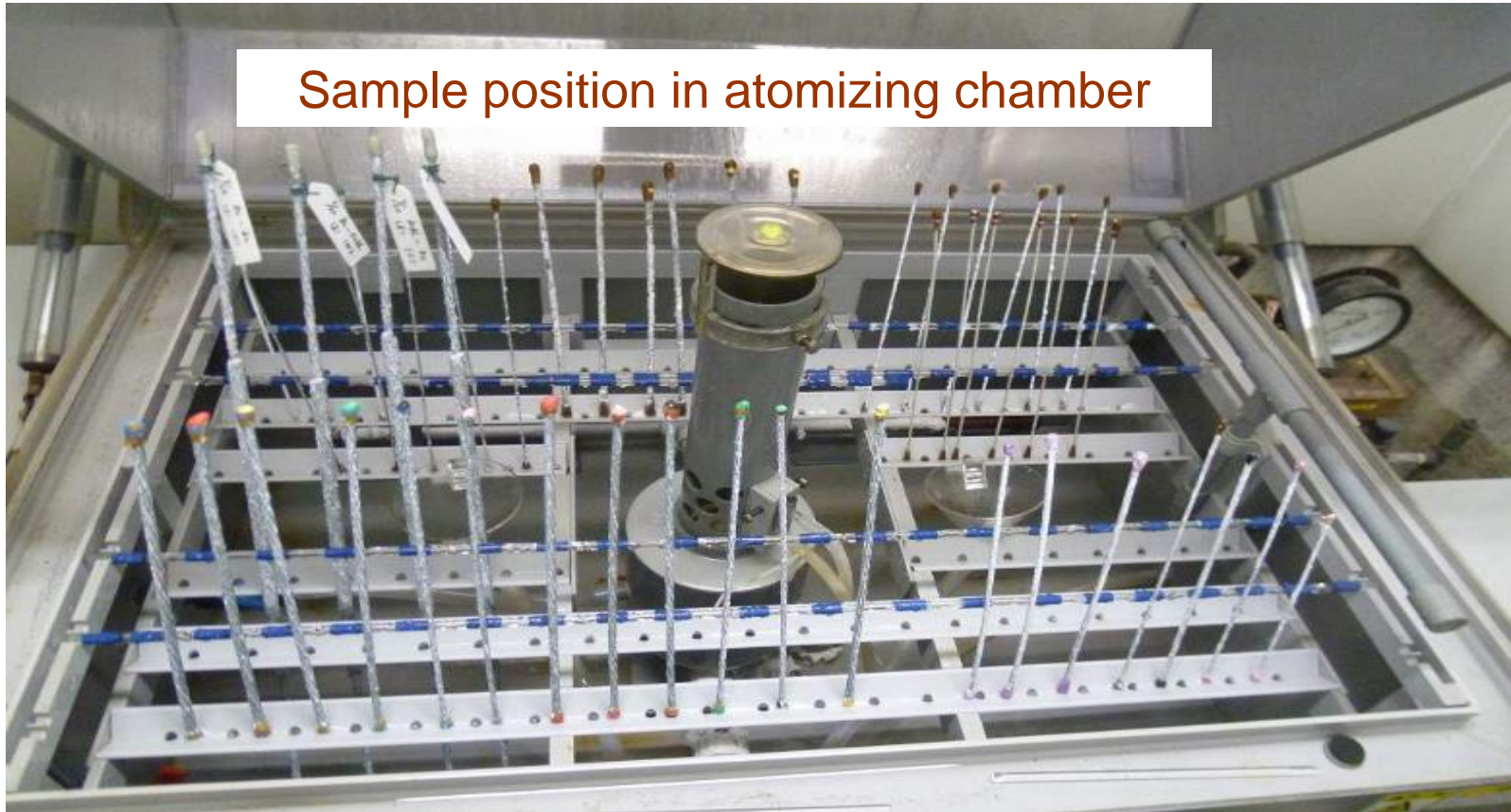


Ref.) J-witex Corp. “Development of high corrosion resistance zinc alloy coated steel strands”
IEEJ National Convention No.7-108_2016 (in Japanese)

Inside of Chamber for NSST

Condition of SST
According to **JIS Z 2371**
(Corresponding to **ISO 9227**)

- Salt Concentration / $50 \pm 5\text{g/l}$
- pH / 6.5 ~ 7.2
- Temp. / $35 \pm 2^\circ\text{C}$



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Report No. 1523470-E

Issued: Mar. 15, 2016

TEST REPORT

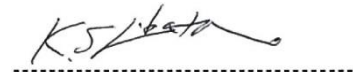
Messrs. J-WITEX CORPORATION

NIPPON STEEL & SUMIKIN TECHNOLOGY Co., Ltd

Hirohata Unit, 1, Fuji-Cho, Hirohata-Ku, Himeji, 671-1123, Japan

Tel: +81-79-236-0041, Fax: +81-79-239-1501

In compliance with the request of J-Witex Corporation, this is to report the testing result of Neutral Salt Spray Test that we, Nippon Steel & Sumikin Technology Co. Ltd., carried out according to JIS Z 2371 with respect to the specimens of Anti-Corrosive Zinc Alloy Coated Steel Wire.



Keitaro Shibata
General Manager,
Material Sales Department

Surface Comparison at NSST 3,000 hours



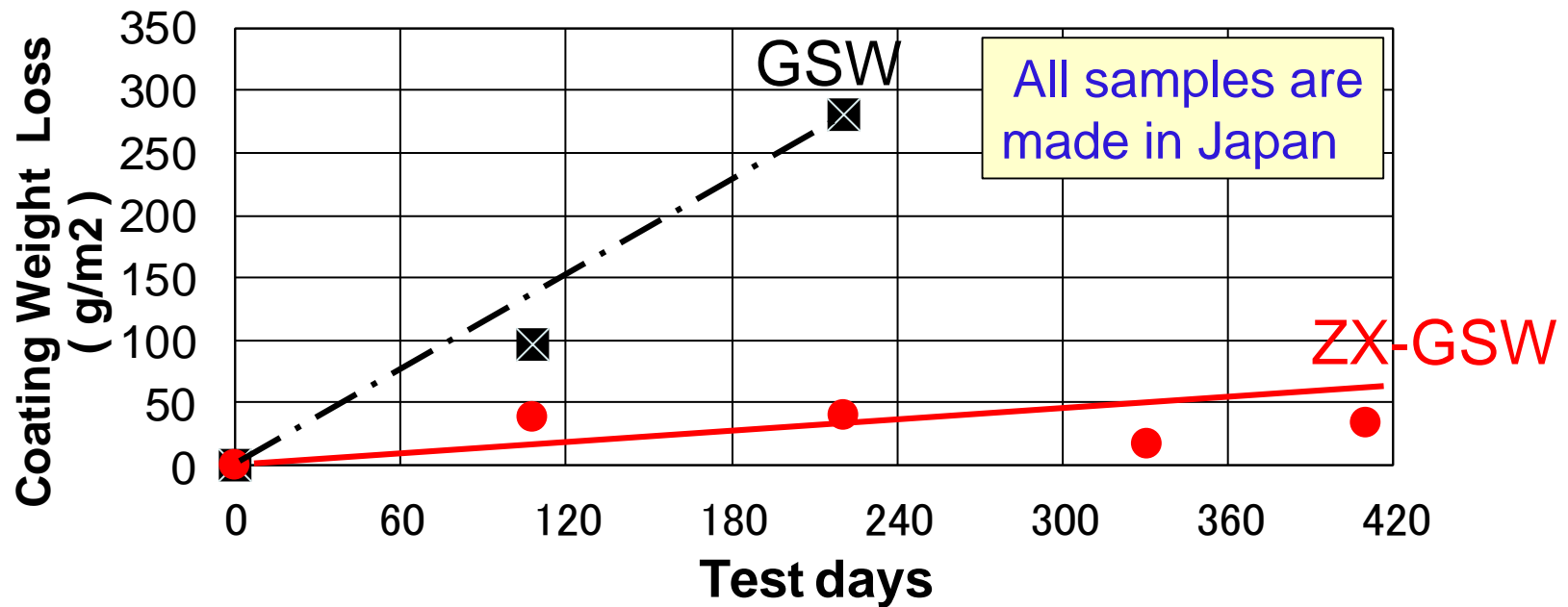
Ref.) J-witex Corp. "Development of high corrosion resistance zinc alloy coated steel strands"
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Corrosion Protection by Exposure Test

Coating Weight Loss 【 7/ 2.6mm Strand 】

- Zn Coating Weight loss $\Rightarrow 280 \text{ g/m}^2$
- 3 Elements Plating Weight loss $\Rightarrow 30\sim 50 \text{ g/m}^2$

Min. 5 Times
Longer Life



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Surface Comparison by Exposure Test

【 GSW 】 (GSW shows red rust even after 217days)



When started
(Oct 23, 2014)

After 410 days
Red rust observed

【 ZX-GSW, ZinXperior 】



When started
(Oct 23, 2014)

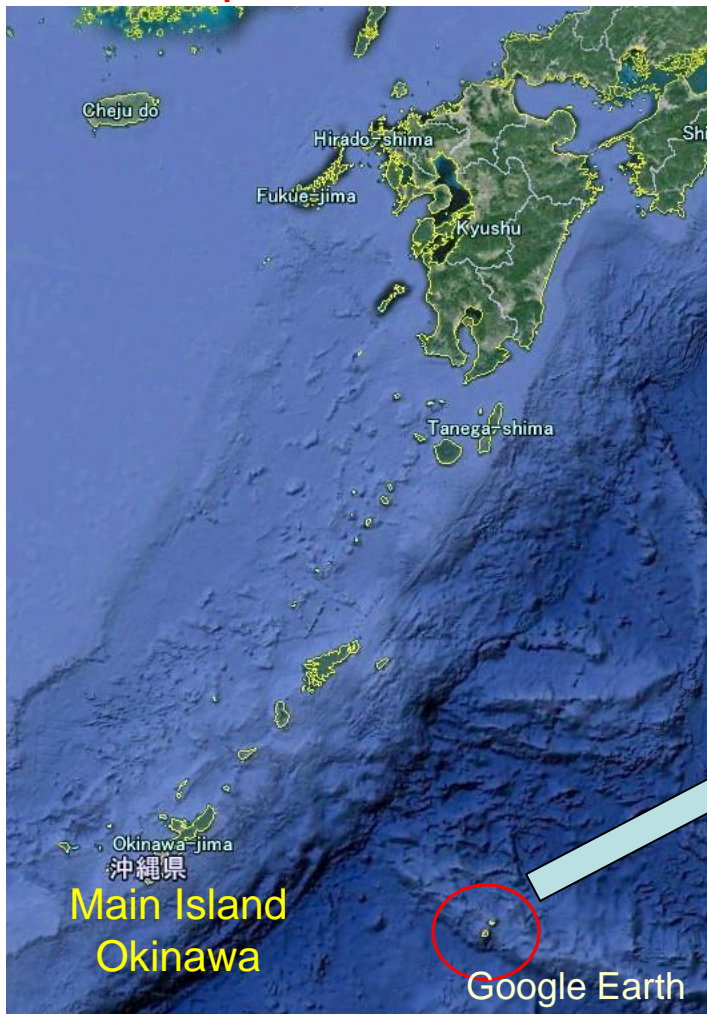
After 410 days
No rust observed

Ref.) J-witex Corp. “ Development of high corrosion resistance zinc alloy coated steel strands”
IEEJ National Convention No.7-108_2016 (in Japanese)

Location of Exposure Test

< Subtropical Zone >

Started in Oct. 2014



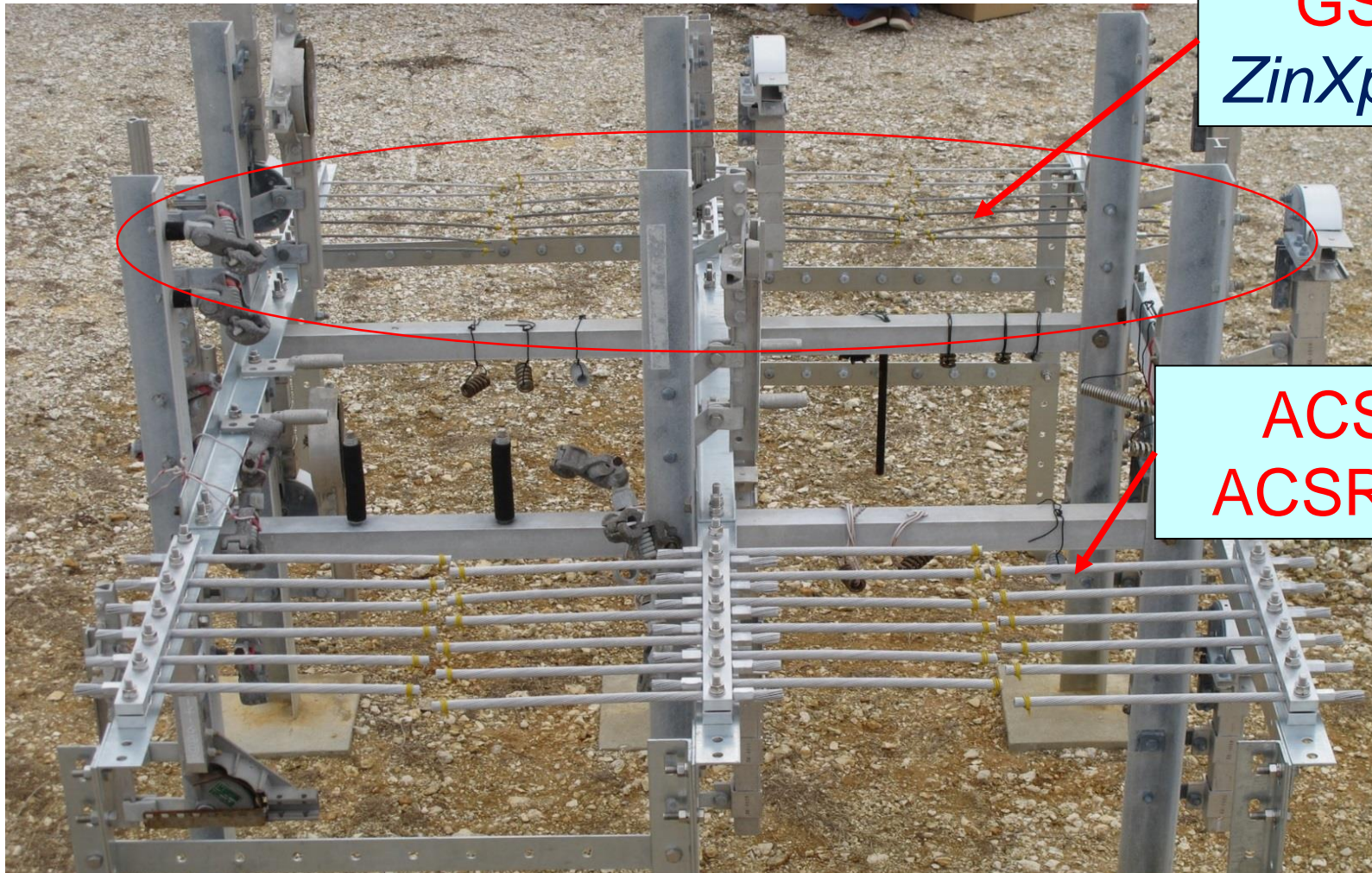
North Daitou Island

- 360km East from Main Island Okinawa
- Surrounding shore line : 15km

Ref.) J-witex Corp. "Development of high corrosion resistance zinc alloy coated steel strands"
IEEJ National Convention No.7-108_2016 (in Japanese)

Exposure Test

Samples set on Testing Rack



GSW
ZinXperior

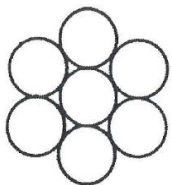
ACSR
ACSR/ZX

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ZinXperior Mechanical Properties



Nominal Sectional Area	Construction / Wire Dia	Min. Breaking Strength Class I	Theoretical Sectional Area	Outer Diameter	Unit Weight
mm ²	Nos/mm	kN(kgf)	mm ²	mm	kg/km
38	7/2.6	45.1 (4,620)	37.16	7.8	294
45	7/2.9	56.2 (5,740)	46.24	8.7	365
55	7/3.2	65.8 (6,730)	56.29	9.6	445
70	7/3.5	78.7 (8,060)	67.35	10.5	532
90	7/4.0	99.6 (10,100)	87.99	12.0	695
110	7/4.5	126 (12,800)	111.3	13.5	879

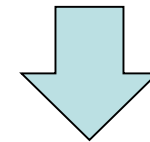
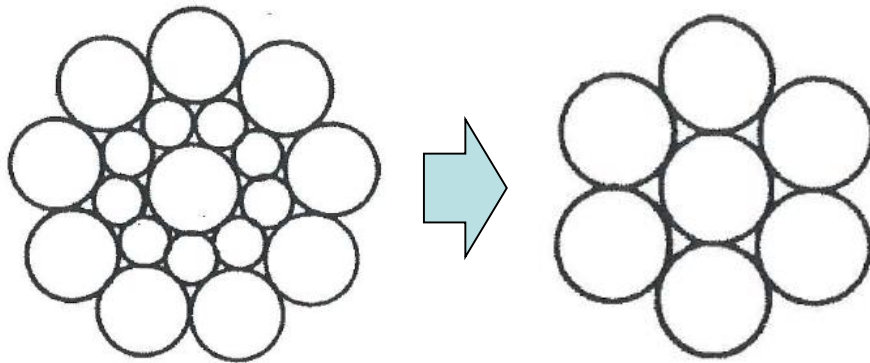


- Elastic Modulus : 205.9GPa(21,000kgf/mm²)
- Linear Expansion Coefficient : 11.5×10⁻⁶/°C
- Breaking Strength depends on customer's requirement

Example/ Over Head Ground Wire

Authorized by Tohoku Power Company in 2016

(Against Lightning)
 GSW = ZX(ZinXperior) >23AC >40AC



Make it possible !

Simple Design with
 Bigger Diameter
 & Reasonable Cost

Filament Melting Energy (J/cm)

	GSW	ZX	23AC	40AC
3.2mm	610	610	490	362
3.5mm	730	730	586	433
4.0mm	953	953	765	566

Standard in Japan
 Summer Lightning > 380J/cm
 Winter Lightning > 650J/cm
 (IEEJ Report No.11379, 2016)

$$E = \{C_{Al} \times (T_1 - T_0 + \delta_{Al}) \times (T_2 - T_0) + \delta_{Fe}\} \times W_{Fe}$$

To J-witex Corp.

ジェイワイテックス株式会社
代表取締役社長 石橋 靖 様

President ISHIBASHI

平成28年10月27日

東北電力株式会社
執行役員 資材部長 只野 恵二



Tohoku EPCO

登 録 通 知 書
Registration Notice

貴社より申請のありました取引品目追加申請について、弊社取引品目として登録いたしますので
ご通知いたします。

1. 登録期日 平成28年10月27日

Registration Date 27 Oct. 2016

2. 登録番号

3. 登録期間

4. 登録種別(品名・規格)および内容

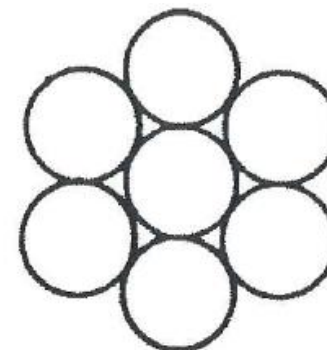
耐食亜鉛めっき鋼より線

Registration Articles
ZinXperior - GSW

5. 型式(物品)承認 No. 3997

Registration No. No. 3997 以上

・ 27 Oct. 2016
・ Tohoku EPCO
ZinXperior-GSW
Registered for OHGW
(Over Head Ground Wire)



Example/Fence Protecting Sea Side Cliff



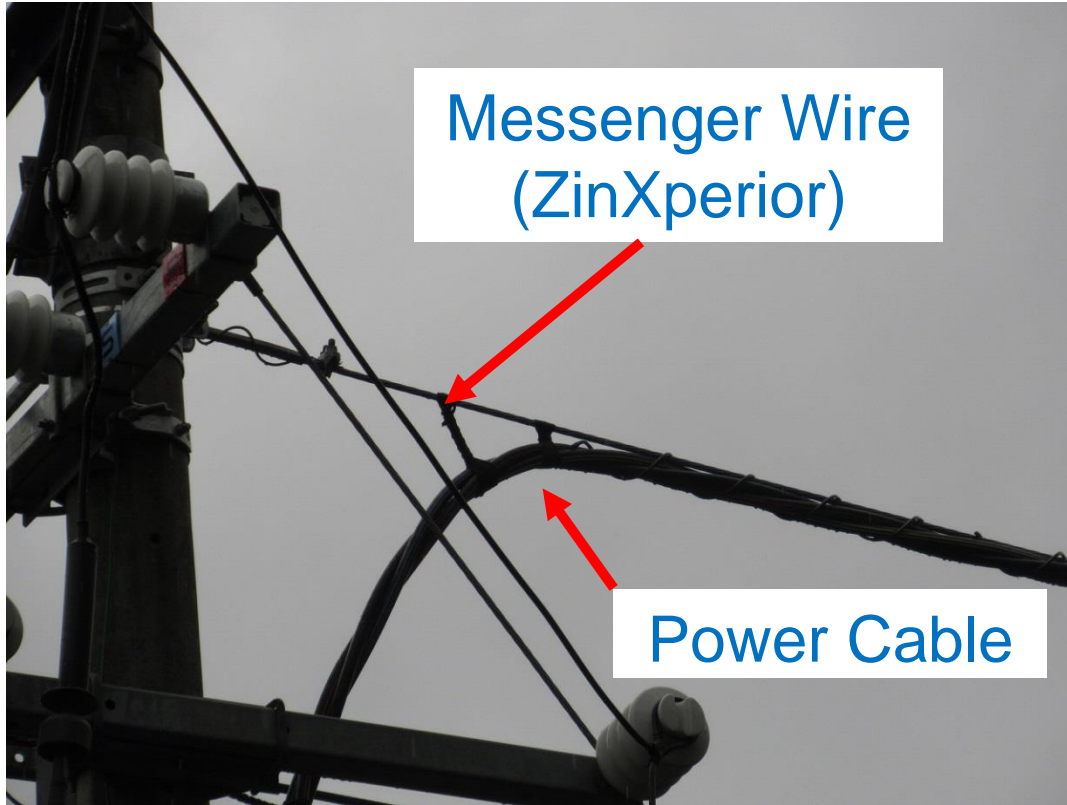
At Wakayama, Japan
Monitoring Performance
Since Dec. 2015.



Exposure Test Samples



Example/ Messenger Wire



Supporting
Power Cable
on Railway
(Installed in 2016)

